

1. INSTALL REINFORCING PLATE

- * Plan so center of plate is about 1" fore or aft of crack.
- * Start by propping seat up to an appropriate height.
- * Figure 1 shows suggested layout of plate.
- * To avoid stress risers, keep all holes at least $\frac{3}{8}$ " from the edge of the seat.

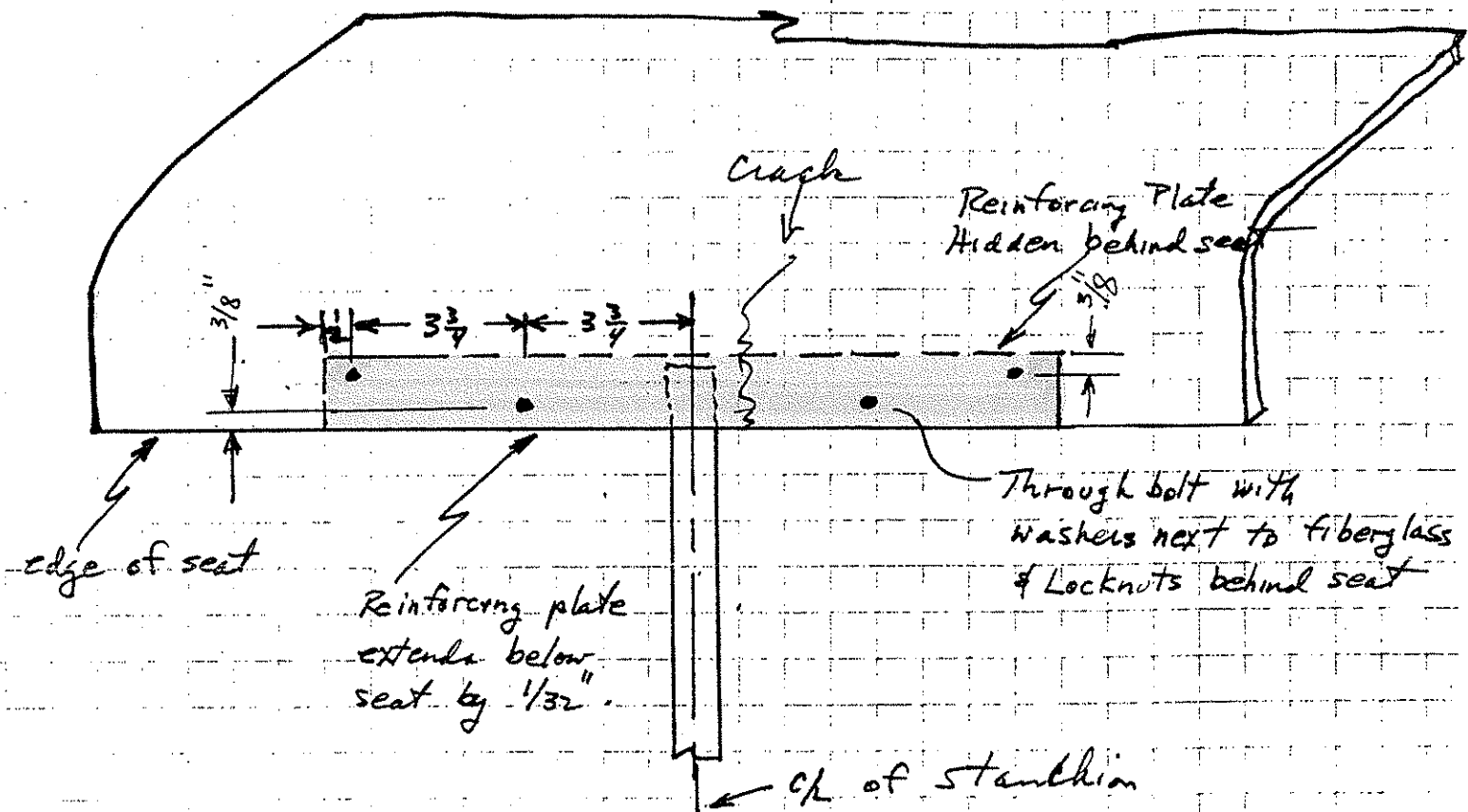
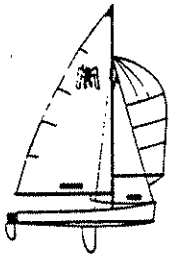


Figure 1 Layout of Reinforcing Plate



2. Install Stanchion

- * Measure stanchion height with base attached temporarily to the bottom of the stanchion.
- * Cut stanchion so corner does not touch fiberglass as noted in Figure 2. If necessary, round corner as ~~done~~ shown.
- * Stanchion must extend at least 1-1/4" above the seat edge so that bolt holes can pass through the stanchion.

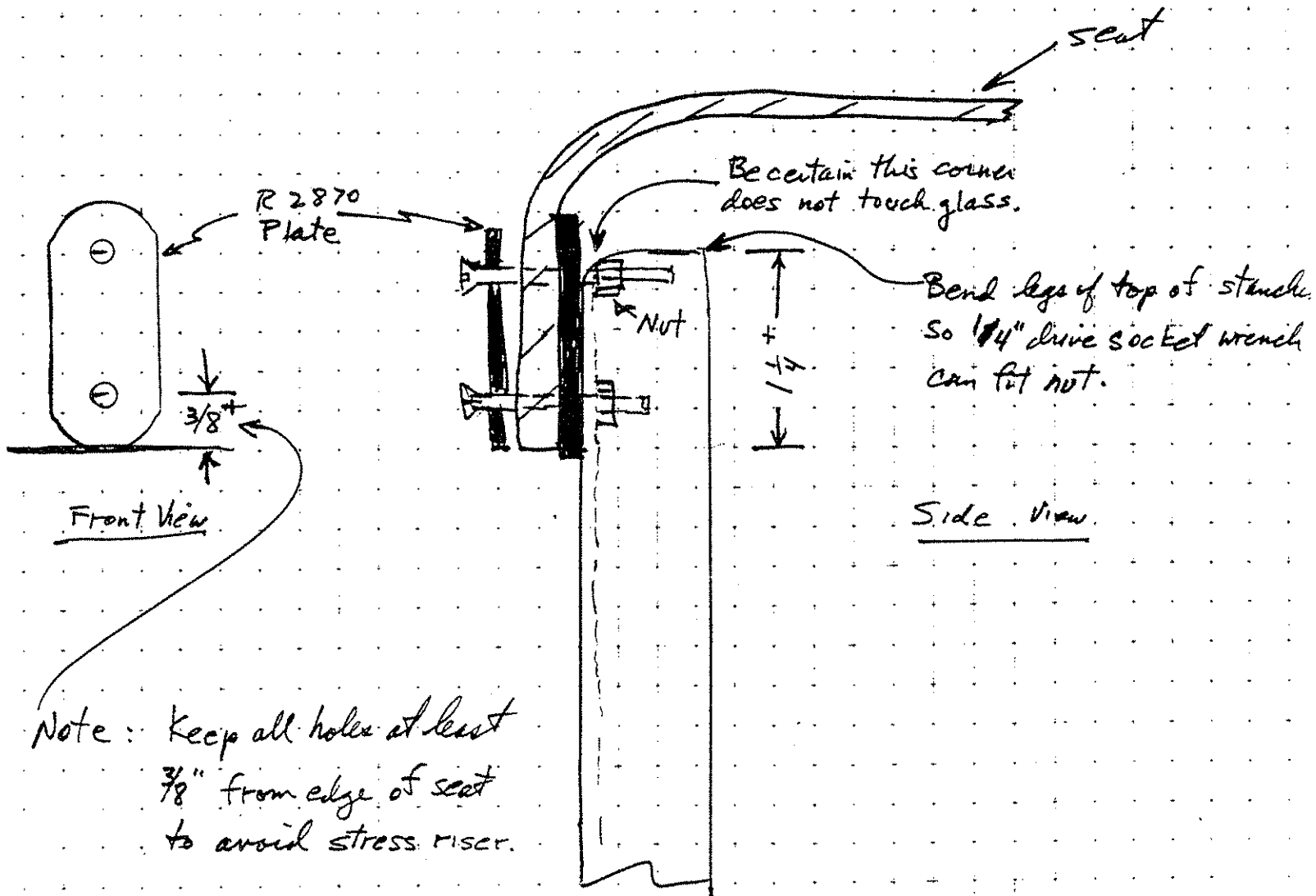


Figure 2 - View of stanchion layout