

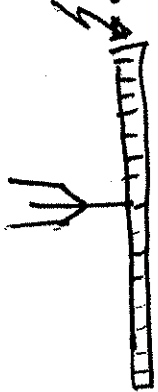
## Blister Repair

Caution: MEK is poisonous and blinding.  
MEK = Methyl ethyl ketone Peroxide

Practice: Start with 10cc of yellow gel in a cup and compare color with your hull. Gradually add measured amount of white, about 1cc at a time until you get a color match, remembering that the gel will cure "a shade" lighter than it looks uncured.

→ Record results. Color matching is toughest part of job. Add a controlled amount of emulsifier to the gel. Mix thoroughly and note consistency or slump. Add just enough to allow you to work on vertical surface without running. Add catalyst (1:100 volumetric) and mix thoroughly. Take some of this patty and fill the sample piece I included. Cover over top with mylar with shiny side against gel. Hold mylar down with masking tape. After curing, see how gel shines! If necessary for shaping use a few swipes of Wet or Dry #240 (always use W&D wet). Then go to 400 and then to 600. Then use buffer and plastic buffing compound at 3500 rpm. Simonize.

Buffing Surface



5" Buffer  
#4

For Real

1. Clean out one blister and try it
2. Repeat, doing three at one time.