

READ →

High strength bonds, no clamps needed. For plastic laminates, metal, wood, leather, linoleum, tile, rubber and fabric.

DIRECTIONS: (Use in ventilated area.) Spread cement on both clean, dry surfaces. Let dry until glossy (15 minutes, but not over 2 hours). Align surfaces carefully (adjustment is difficult after contact). Press parts together for instant bond. **Clean up:** Use DAP® Cleaner & Thinner.

Please Note: DAP® Contact Cement is not for use on high stress bonds, metals containing copper or some plastics and vinyls.

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VOC Less
Water, Less
Exempt Solvents
61 - 62% by wt.
Vapor Pressure
@ 40°C - 400
mm Hg
Weldwood is
a Registered
Trademark of
Champion
International.
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Dayton, Ohio
45401
Made and
Printed in U.S.A.
41037



Weldwood®

Contact
Cement

Instant, permanent bonds. Water resistant.

**DANGER! EXTREMELY FLAMMABLE,
LIQUID AND VAPOR. VAPORS HARMFUL,
HARMFUL OR FATAL IF SWALLOWED.**

Read side panel carefully for extra cautions.

3 FL. OZ. (88.7 ml)

CAUTION: CONTAINS PETROLEUM NAPHTHA, HEXANE, TOLUENE AND ACETONE. May cause eye, skin, nose and throat irritation. Intentional misuse by deliberately concentrating and inhaling vapors may be harmful or fatal.

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

PRECAUTIONARY MEASURES FOR USE: Use in well ventilated area. Vapor may ignite explosively. Keep away from heat, sparks and open flames. Do not smoke.

FIRST AID: Remove from skin with nail polish remover. Wash with soap and water. Flood eyes with large quantities of water for 15 minutes. **INHALATION:** Remove to fresh air. Contact a physician. **INGESTION: DO NOT INDUCE VOMITING.** Contact a physician or Regional Poison Control Center immediately.

Ingredients per the New Jersey Right to Know Act: Petroleum Naphtha 64742-89-8, Acetone 67-64-1, Toluene 108-88-3, Hexane 110-54-3 and TSRN 618608-5001P.

KEEP OUT OF REACH OF CHILDREN.

READ ME FIRST....TWICE

FOLLOW THESE TIPS TO INSTALL MYLAR CENTERBOARD GASKETS

Install rubber centerboard gaskets with retaining strips rather than mylar gaskets if you drag the boat on the beach.

1. With the mast up and the boat resting on grass or sand, pull on a shroud and tip the boat on her side. This will allow better inspection of the centerboard well compared to turning the boat up-side down. Tie the end of the mast to a tree or trailer so a gust of wind will not accidentally right the boat.

Remove the old gasket. Remove old contact cement from the hull with acetone and a scraper. A cupped-shaped wire brush in a high speed electric drill may also be helpful, but do not use it in conjunction with acetone because of flammability.

2. Inspect for holes, cracks or other sources of leaks in and around the centerboard well, both above and below the waterline. Fill these spots with auto body filler after first exposing clean, dry, virgin fiberglass in order to get a good bond. After filler cures, sand it to match the contour of the surface.
3. To ensure complete coverage, the masking tape should expose a window that is about 1/8-inch wider and longer than the dimensions of the mylar. Locate the first (bottom) gasket so its dacron edge is right on the centerline of the centerboard well. The second (top) gasket overlaps the bottom gasket by 1/8-inch. The cloth side of the gaskets faces the centerboard.
4. Round the corners of the mylar with scissors. With the shiny side of the mylar up, use a pencil to draw a line 1/8-inch from the edge of the dacron facing the centerboard. This will serve as a guide to align the second gasket on top of the first gasket with a uniform 1/8-inch overlap.
5. Only use WELDWOOD WATER RESISTANT CONTACT CEMENT. It is imperative to use a newly opened container of contact cement because it has severely limited shelf life once opened. Most hardware stores offer a 3 fluid ounce bottle for about \$4.

READ ALL THE DIRECTIONS ON THE LABEL AND FOLLOW THEM
DO NOT USE CONTACT CEMENT AT TEMPERATURES BELOW 65 degrees F.
CONTACT CEMENT WILL NOT ADHERE TO PAINTED SURFACES.

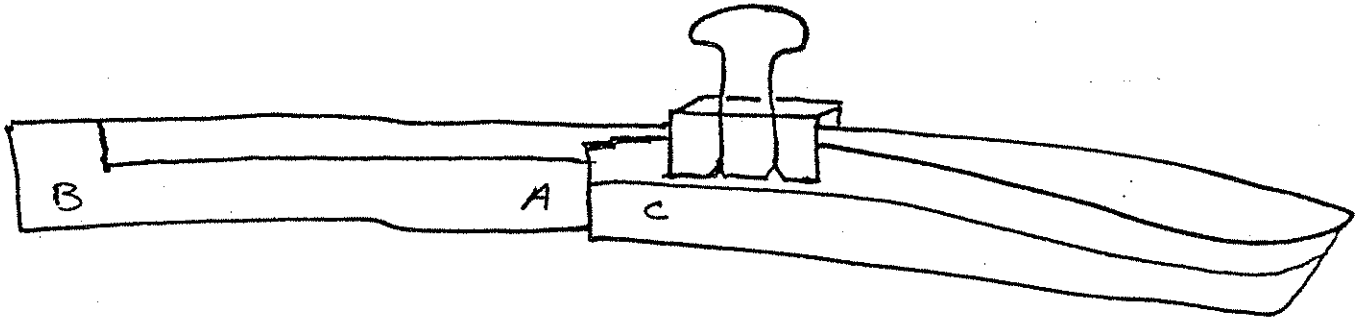
6. Scratch the frosted matted surface of the mylar with **#100 grit** sandpaper. Roughen the corresponding surface of the hull with **#60 grit** sandpaper. Do not miss any spots. After sanding, clean the surfaces of the hull and mylar with acetone. Absolutely do not use paint thinner.

Apply contact cement liberally but not excessively to both the frosted matte surfaces of the mylar and the corresponding surface of the hull. Do not miss covering any spots on either the mylar or the corresponding areas of the hull. Allow to thoroughly dry as prescribed on the label. Drying must take at least 20 minutes.

After the cement has dried as described on the label of the bottle, mate the mylar to the hull as described on the following page.

7. After the cement has appropriately dried on both the hull and the gaskets, prepare to mate the first gasket with the corresponding area outlined by masking tape on the hull.

For convenience in handling and aligning the gasket, shorten the effective length by using a binder clip or paper clips to secure the glossy sides of the mylar together as shown on the figure. Be careful not to allow the cemented areas of the gasket to touch each other or they will bond together permanently.



8. Using two people to hold the gasket, carefully align it with the hull without allowing it to touch the hull. You cannot realigned the surfaces once they touch together.

The procedure that minimizes misalignment at the ends of the gasket is to make the initial contact between the gasket and hull at the center and then work out to the ends. Begin at Point A and to continue to touch the surfaces together in an uninterrupted fashion to Point B.

Then remove the binder clip, align Point C, and touch the gasket to the hull from Point A to Point C in an uninterrupted fashion.

Repeat the procedure with the second gasket, this time aligning the dacron edge of the gasket along the 1/8-inch guideline previously penciled on the first gasket.

Once you mate the surfaces, firmly press them together using a seam roller. Repeat the rolling and pressing process at least three times to remove all air bubbles. Remove masking tape and excess cement without using acetone.

9. For added protection you may secure the leading edge of the gasket with a 2-inch length of retaining strip and two screws as shown on the illustration.

ALLOW CONTACT CEMENT TO DRY FOR 24 HOURS BEFORE LAUNCHING BOAT.

These instructions are important. If you follow these instructions, the gaskets should last about four years. If not, the gaskets might last about four hours.